



ENGINEERING LTD

Parts Bulletin

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Bulletin Number:	DD00009	Date:	2019/04/09
Bulletin For :	DD0002.005 I/O Board Version 1.50 Replacement to Supersede all Previous Taege I/O Boards		
Part Number :	DD0002.005		

Fitting Instructions & Images



Supersedes all previous Taege I/O Boards.

Please check with your Dealer for the correct dipswitch settings for your machine.

All I/o boards are supplied set for N P N sensors.

Dip Switch Setting

DS1



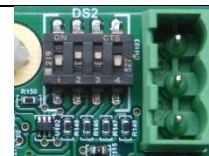
Wheel Sensor

Type	DS1 - 1	DS1 - 2
NPN	Off	On
PNP	On	Off
HiZ	Off	Off
Do Not Use	On	On

Motor Sensor

Type	DS1 - 3	DS1 - 4
NPN	Off	On
PNP	On	Off
HiZ	Off	Off
Do Not Use	On	On

DS2



Height Detection

Mode	DS2 - 1	DS2 - 2
Normal	Off	On
Reverse	On	Off
Disable	Off	Off
Do Not Use	On	On

Height Sensor

Type	DS2 - 3	DS2 - 4
NPN	On	Off
PNP	Off	On
HiZ	Off	Off
Do Not Use	On	On

Warning: Do Not Set DS1 or DS2 switches to All ON as this may DAMAGE the board and Void Warranty!